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RBT18902
Job Sheet 201251



Part No: RBT18902

Job Qty: 2 pcs

Part Name: Notar Fan Bearing Regreasing Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/30/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/28/19

Description:

Type: SOLD

Note: DWG RBT18902 Rev.C IPP Rev. A 18.12.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	11/28/19		0.00	0.33	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	2 pcs	11/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	QC	2 pcs	11/28/19		0.00	0.00			
130	Packaging 3-1 - Stock - B4B	2 pcs	11/28/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

GP 19-11-26

DAS
NOV 26 2019
9-89

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	21
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	11/28/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

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21
2.00

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Part Op 100 - Small Fab - Assemble as per drawing. See note 1 and 2.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90272A261	Pan Head Screw 10-24X4.0"-Zinc Plated 69	2 Ea (1 ea)	100-Small Fab - 1	221179
90866A011	Wing Nut 10-24 Zinc Plated 55	2 Ea (1 ea)	100-Small Fab - 1	221143
92141A011	18-8 Stainless Steel Washer #10 Screw Size, 0.203" ID, 0.438" OD 52	4 Ea (2 ea)	100-Small Fab - 1	221149
RB072610-H-00-43	ZERK FITTING 140	4 Ea (2 ea)	100-Small Fab - 1	148690
RBT18902-A	Plate A	2 pcs (1 ea)	100-Small Fab - 1	230224
RBT18902-B	Plate B	2 pcs (1 ea)	100-Small Fab - 1	227499
RBT18902-G-1	Rubber Gasket	4 pcs (2 ea)	100-Small Fab - 1	220198
RBT18902-G-2	Rubber Gasket	4 pcs (2 ea)	100-Small Fab - 1	220224
RBT18902-G-3	Rubber Gasket	4 pcs (2 ea)	100-Small Fab - 1	220231

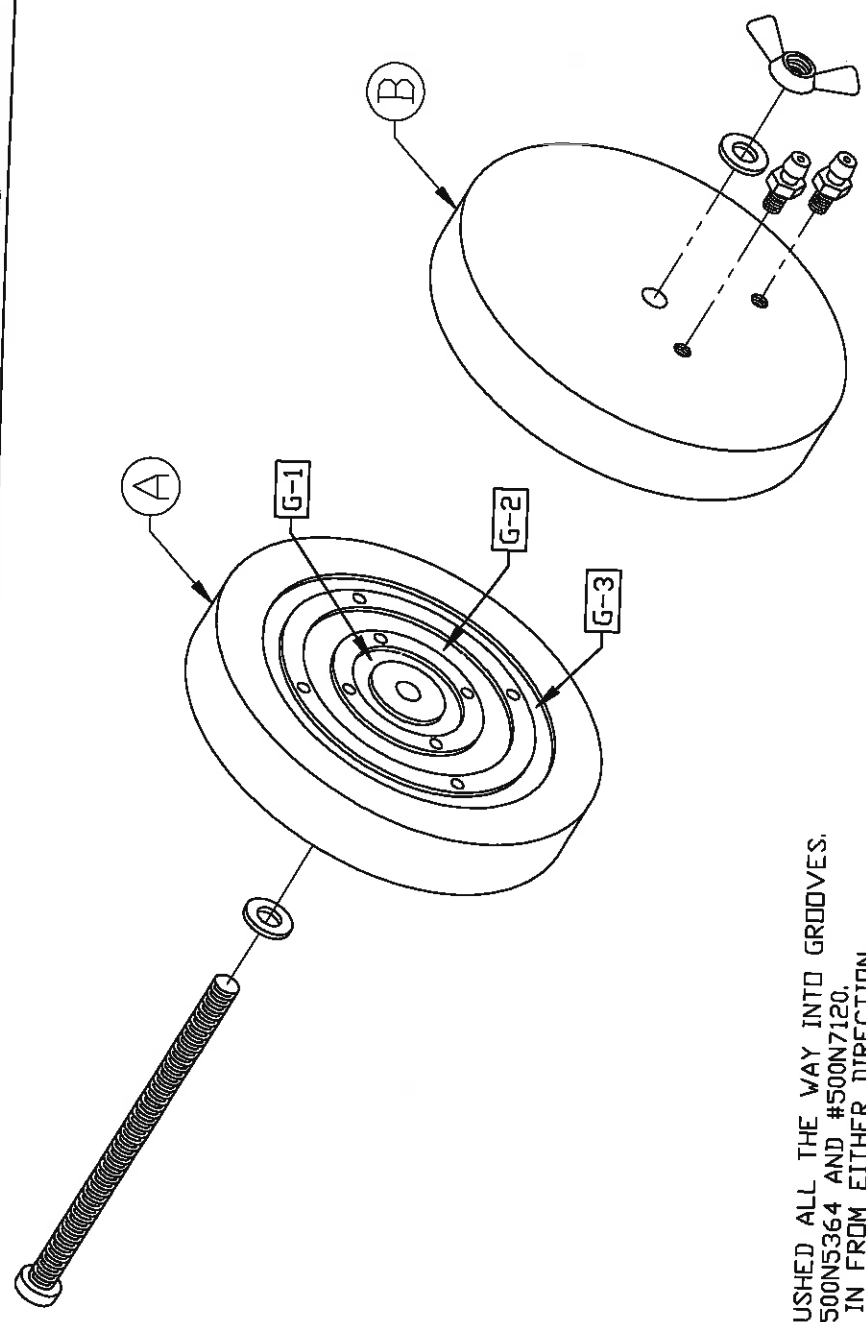
146A

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90272A261	2	9	0
	90866A011	2	99	0
	92141A011	4	98	0
	RB072610-H-00-43	4	8	0
	RBT18902-A	2	5	0
	RBT18902-B	2	5	0
	RBT18902-G-1	4	4	0
	RBT18902-G-2	4	4	0
	RBT18902-G-3	4	4	0
Part Specifications				
Specifications could not be found.				

Plex 11/26/19 8:27 AM dart.leclair.mathieu

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
A	CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE B, ADDED NOTE 3 PG. 1.	1/21/10	RJC
B	ADDED B/O ON BOM FOR G-1, G-2, G-3 PER R.W.	5/27/10	RJC
C	CH'D A & B #3.00 TO REF. DIM WITH TOLERANCE PER G.E.	12/5/11	RJC
			OE



- NOTES:
- GASKETS MUST BE PUSHED ALL THE WAY INTO GROOVES.
 - USED ON BEARING #500N5364 AND #500N7120.
 - SCREW CAN BE PUT IN FROM EITHER DIRECTION.

		RED BARN MACHINE	
TITLE REGREASING TOOL - NOTAR		REV C	
DWG NO. RBT18902		DATE 12-31-03	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/32 ANGLES ± 5° UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SCALE NTS	
ASSY QTY 1		DATE 12-31-03	
QTY 1		SHEET 1 of 4	

QTY	B/O PART	#QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	PQ.
	A	1	PLATE	6061	Ø3 x 9/16	2
	B	1	PLATE	6061	Ø3 x 9/16	3
	G-1	2	GASKET		Ø.870 I.D. x Ø.580 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
	G-2	2	GASKET		Ø1.640 I.D. x Ø1.180 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
	G-3	2	GASKET		Ø2.280 I.D. x Ø1.980 I.D. x .125 THICK, (GASKET SPECIALTIES)	4
		1	SCREW		10-24 UNC x 4	1
		1	WING NUT		10-24 UNC	1
		2	WASHER		#10	1
		2	GREASE FITTING		#MS15002-1 OR EQUIV.	1